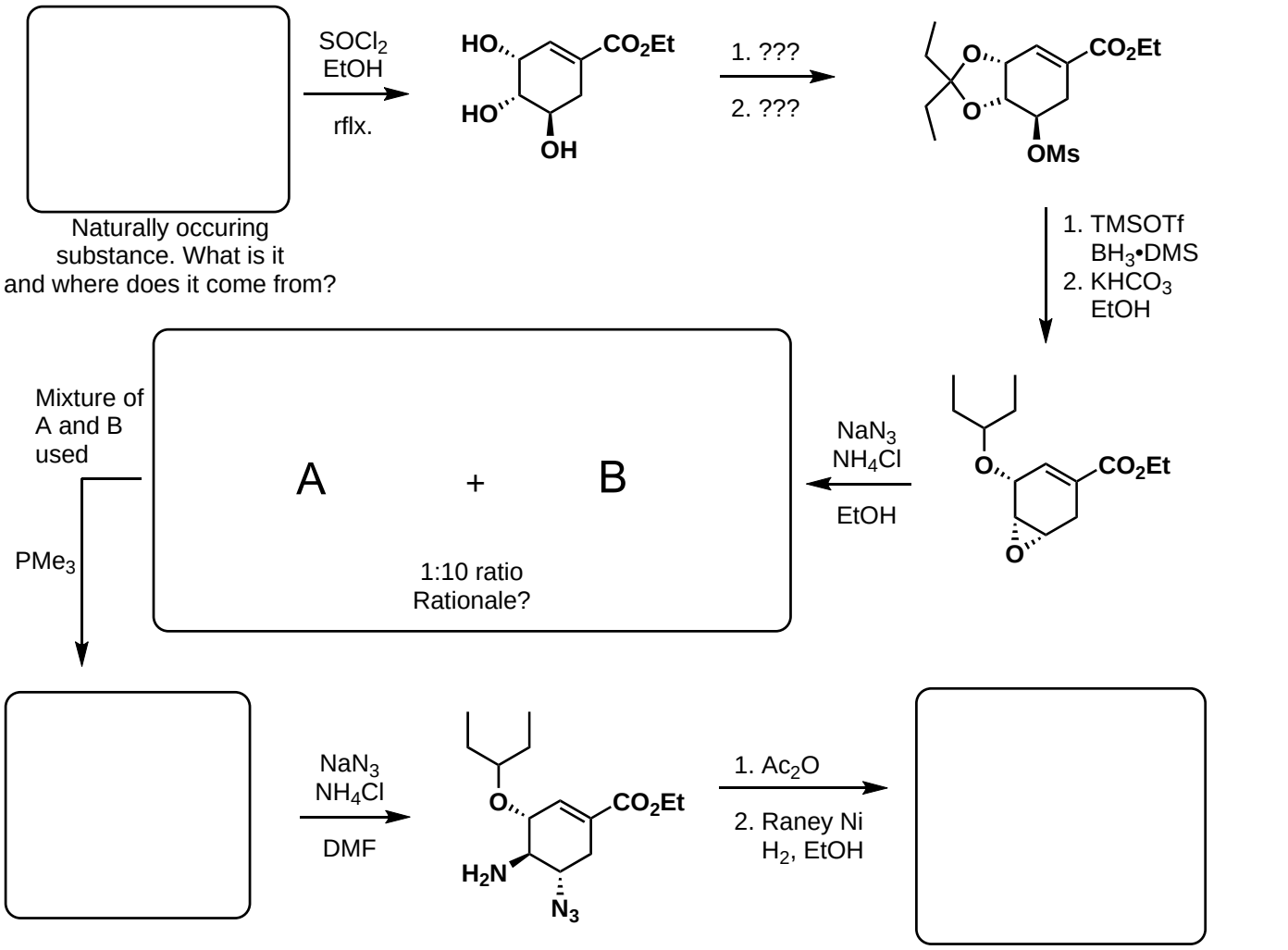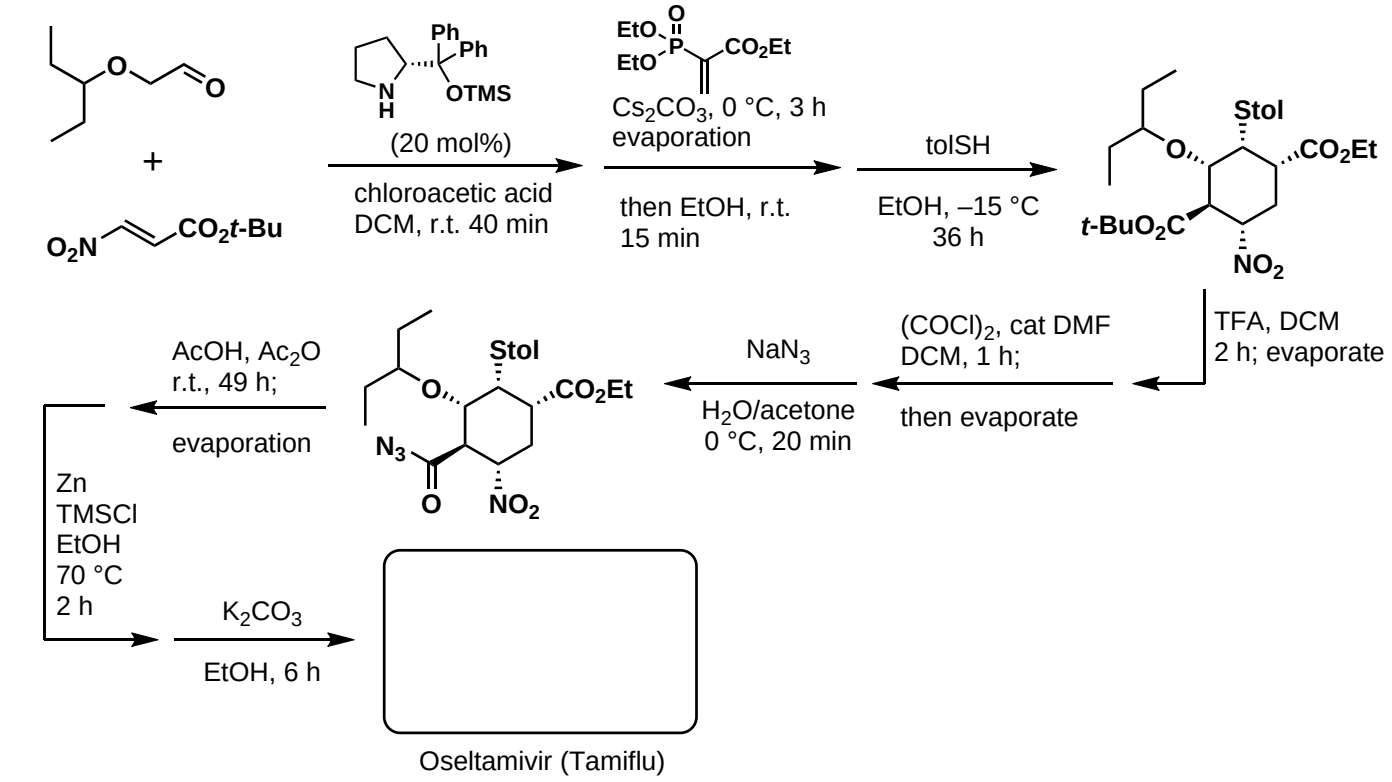Synthesis of Oseltamivir (Tamiflu)